1. Fender
   Chevrolet 99-02 R 12746220 $17.00
   GMC 99-02 R 12746222 $17.00
   Sierra 99-02 R 12746227 $17.00

2. Retainer, Upper Fender
   R L 15865174 $1.75

3. Liner, Fender
   1999-02 R L 15731221-1 $3.33
   2002 R L 15731221-1 $3.33
   GMC 99-02 R 15849148 $17.00
   Sierra C3, Sierra Denali 99-02 R 15849147 $17.00

4. Retainer, Fender Liner
   R L 15865174 $1.75

5. Insulator, Lower Fender Apron
   R L 15895128 $0.80

6. Support, Fender Apron
   R L 15865174 $1.75

7. Module, Driver Air Bag
   Chevrolet 1999-02 12767914 m #4 650.00
   2000-02 15767135 m #4 650.00
   2003 1250, 2500 Series Std Cab, Extended Cab 15905837 m #4 650.00
   Crew Cab 15905839 m #4 650.00
   2002-03 2500 HD, 3500 Series 15905838 m #4 650.00
   GMC 1999-02 Sierra 99-02 12678715 m #4 650.00
   Sierra C3, Sierra Denali 99-02 12678715 m #4 650.00
   2000-02 15767133 m #4 650.00
   2003 Sierra C3, Sierra Denali 99-02 15905577 m #4 650.00
   Crew Cab 15905578 m #4 650.00
   2002-03 2500 HD, 3500 Series 15905579 m #4 650.00
   Sierra Denali 99-02 15905577 m #4 650.00
   Crew Cab 15905578 m #4 650.00
   2002-03 2500 HD, 3500 Series 15905579 m #4 650.00

FRONT FENDER

Use Procedure Explanations 7 and 28 with the following text.

Refinish Fender Outside----------------------------------------------- R L 2.0
Add for Edge & Inside----------------------------------------------- R L 1.2
Refinish Fender Flare----------------------------------------------- R L 0.8
Refinish Fender Avery----------------------------------------------- R L #1.8

INSTRUMENT PANEL

<table>
<thead>
<tr>
<th>Model Year</th>
<th>System</th>
<th>Vehicle Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1999-02</td>
<td>R50</td>
<td>Sierra C3, Sierra Denali</td>
</tr>
<tr>
<td>2000-02</td>
<td>R50</td>
<td>Sierra C3, Sierra Denali</td>
</tr>
</tbody>
</table>

Ring main support is not available at time of publication.

AIR BAG SYSTEM

NOTE 1: R50 Does Not Include Disable and Enable or Diagnose Air Bag System.

NOTE 2: For Instrument Panel Support to be replaced if Steering Column Capsules have released or Column has collapsed, steel Knee Plate Brackets are bent or parts which attach to the magnesium support do not fit.


INSTRUMENT PANEL

NOTE 1: R50 Does Not Include Disable and Enable or Diagnose Air Bag System.

NOTE 2: For Instrument Panel Support to be replaced if Steering Column Capsules have released or Column has collapsed, steel Knee Plate Brackets are bent or parts which attach to the magnesium support do not fit.


FRONT

DIAGNOSE AIR BAG SYSTEM (If Required)

1. Disconnect & Connect Scan Tool & Retrieve Clear Trouble Codes

2. Disable & Enable Air Bag System

3. Air Bag System Test

INSTRUMENT PANEL

NOTE 1: R50 Does Not Include Disable and Enable or Diagnose Air Bag System.

NOTE 2: For Instrument Panel Support to be replaced if Steering Column Capsules have released or Column has collapsed, steel Knee Plate Brackets are bent or parts which attach to the magnesium support do not fit.


INSTRUMENT PANEL

NOTE 1: R50 Does Not Include Disable and Enable or Diagnose Air Bag System.

NOTE 2: For Instrument Panel Support to be replaced if Steering Column Capsules have released or Column has collapsed, steel Knee Plate Brackets are bent or parts which attach to the magnesium support do not fit.

### STEERING LINKAGE

**W/O RACK & PINION STEERING**

**NOTE:** R&R Does not include adjust wheel alignment.

<table>
<thead>
<tr>
<th>Part</th>
<th>Description</th>
<th>Code</th>
<th>M</th>
<th>FT</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>End, Outer Tie Rod</td>
<td>1500 Series, 2500, 3500 Series</td>
<td>R6071736</td>
<td>M</td>
</tr>
<tr>
<td>2</td>
<td>Rod, Link</td>
<td>1500 Series, 2500, 3500 Series</td>
<td>R6071736</td>
<td>M</td>
</tr>
<tr>
<td>3</td>
<td>Arm, Idler</td>
<td>1500 Series, 2500, 3500 Series</td>
<td>R6071736</td>
<td>M</td>
</tr>
<tr>
<td>4</td>
<td>Arm, Pitman</td>
<td>1500 Series, 2500, 3500 Series</td>
<td>R6071736</td>
<td>M</td>
</tr>
<tr>
<td>5</td>
<td>Arm, Steering</td>
<td>1500 Series, 2500, 3500 Series</td>
<td>15059138</td>
<td>M</td>
</tr>
</tbody>
</table>

### STEERING GEAR

**W/O RACK & PINION STEERING**

**R&R Steering Gear Assy**

<table>
<thead>
<tr>
<th>Code</th>
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</thead>
<tbody>
<tr>
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<td>M</td>
<td>.8</td>
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</tbody>
</table>

**OH Steering Gear Assy (Includes R&R)**

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</thead>
<tbody>
<tr>
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<td>M</td>
<td>.8</td>
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</tbody>
</table>

**OH Steering Gear Assy (Includes R&R)**

<table>
<thead>
<tr>
<th>Code</th>
<th>M</th>
<th>FT</th>
</tr>
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<tbody>
<tr>
<td>020</td>
<td>M</td>
<td>.8</td>
</tr>
</tbody>
</table>

**NOTE:** R&R or OH Does not include adjust wheel alignment, brake system.

**NOTE:** All Parts in this section are included in overhaul unless noted otherwise.

**Illustration Located in Next Column**

### FRONT STEERING LINKAGE/GEAR

**W/RACK & PINION STEERING**

**R&M Steering Gear Assy**

<table>
<thead>
<tr>
<th>Code</th>
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<th>FT</th>
</tr>
</thead>
<tbody>
<tr>
<td>020</td>
<td>M</td>
<td>.8</td>
</tr>
</tbody>
</table>

**NOTE:** R&R or OH Does not include adjust wheel alignment, brake system.

**NOTE:** All Parts in this section are included in overhaul unless noted otherwise.

**Illustration Located in Next Column**

### STEERING PUMP

<table>
<thead>
<tr>
<th>Code</th>
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<th>FT</th>
</tr>
</thead>
<tbody>
<tr>
<td>020</td>
<td>M</td>
<td>.8</td>
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</tbody>
</table>

**ORCF Gear Assy (Includes R&R)**

<table>
<thead>
<tr>
<th>Code</th>
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</tr>
</thead>
<tbody>
<tr>
<td>020</td>
<td>M</td>
<td>.8</td>
</tr>
</tbody>
</table>

**NOTE:** R&R or OH Does not include adjust wheel alignment, brake system.

**NOTE:** All Parts in this section are included in overhaul unless noted otherwise.

**Illustration Located in Next Column**

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**gmdn1_g04**

Procedure Explanation Pages Must Be Used with the Above Text for an Accurate Damage Report.

Comments or suggestions? Need assistance? Call 1-800-454-7035 or 858-570-6550. Ext. 8520. Fax 1-888-256-7969 or 858-549-0629.
## SHEET METAL

### FLEETSIDE

#### 1500, 2500 W/O 4WS METAL BED

<table>
<thead>
<tr>
<th>Item</th>
<th>Code/Description</th>
<th>Part Number</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Refresh Box Assy Complete</td>
<td>R1579984Z</td>
<td>3.5</td>
</tr>
<tr>
<td>2</td>
<td>Refresh Tailgate Inside &amp; Tailgate</td>
<td>R1579984Z</td>
<td>3.5</td>
</tr>
<tr>
<td>3</td>
<td>Refresh Side Panel Outside</td>
<td>R1579984Z</td>
<td>3.5</td>
</tr>
<tr>
<td>4</td>
<td>Refresh Tailgate Inside</td>
<td>R1579984Z</td>
<td>3.5</td>
</tr>
<tr>
<td>5</td>
<td>Refresh Tailgate Outside</td>
<td>R1579984Z</td>
<td>3.5</td>
</tr>
<tr>
<td>6</td>
<td>Refresh Inner Side Panel</td>
<td>R1579984Z</td>
<td>3.5</td>
</tr>
<tr>
<td>7</td>
<td>Refresh Inner Wheelhouse Panel</td>
<td>R1579984Z</td>
<td>3.5</td>
</tr>
<tr>
<td>8</td>
<td>Refresh Front Panel</td>
<td>R1579984Z</td>
<td>3.5</td>
</tr>
<tr>
<td>9</td>
<td>Refresh Roof Panel</td>
<td>R1579984Z</td>
<td>3.5</td>
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</tbody>
</table>

### SHEET METAL FLEETSIDE 3500

<table>
<thead>
<tr>
<th>Item</th>
<th>Code/Description</th>
<th>Part Number</th>
<th>Notes</th>
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<tbody>
<tr>
<td>1</td>
<td>Refresh Box Assy Complete</td>
<td>R1579984Z</td>
<td>3.5</td>
</tr>
<tr>
<td>2</td>
<td>Refresh Tailgate Inside &amp; Tailgate</td>
<td>R1579984Z</td>
<td>3.5</td>
</tr>
<tr>
<td>3</td>
<td>Refresh Side Panel Outside</td>
<td>R1579984Z</td>
<td>3.5</td>
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<tr>
<td>4</td>
<td>Refresh Tailgate Inside</td>
<td>R1579984Z</td>
<td>3.5</td>
</tr>
<tr>
<td>5</td>
<td>Refresh Tailgate Outside</td>
<td>R1579984Z</td>
<td>3.5</td>
</tr>
<tr>
<td>6</td>
<td>Refresh Inner Side Panel</td>
<td>R1579984Z</td>
<td>3.5</td>
</tr>
<tr>
<td>7</td>
<td>Refresh Inner Wheelhouse Panel</td>
<td>R1579984Z</td>
<td>3.5</td>
</tr>
<tr>
<td>8</td>
<td>Refresh Front Panel</td>
<td>R1579984Z</td>
<td>3.5</td>
</tr>
<tr>
<td>9</td>
<td>Refresh Roof Panel</td>
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<td>3.5</td>
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</table>

### EXTERIOR TRIM

<table>
<thead>
<tr>
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<th>Notes</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>Refresh Side Molding</td>
<td>R1504690Z</td>
<td>3.5</td>
</tr>
<tr>
<td>2</td>
<td>Refresh Side Panel Flare</td>
<td>R1504690Z</td>
<td>3.5</td>
</tr>
<tr>
<td>3</td>
<td>Refresh Side Upper Molding</td>
<td>R1504690Z</td>
<td>3.5</td>
</tr>
<tr>
<td>4</td>
<td>Tailgate Spoiler</td>
<td>R1504690Z</td>
<td>3.5</td>
</tr>
</tbody>
</table>

Illustration of the Locations in Column 1

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*Labor Times Shown are for Replacement with New OEM Undamaged Parts on New Undamaged Vehicles.*

REAR LAMPS

COMBINATION LAMP
FLEETSIDE PICKUP

Rf Tail Lamp Assy
1 Lamp Assy, Combination 1 Lamp Assy, Combination
1200, 2200 Series 180753526-7 .3 114.40
3500 Series 180763901-0 .3 114.40
1 Included w/Combination Lamp Assy
2 Bulb (Rf Side) 12450136 .1 .65
3 Cap, Vent Opening 185171889 3.36
4 Retainer 185235328 2.70

COMBINATION LAMP
STEPSIDE PICKUP

Rf Tail Lamp Assy
1 Lamp Assy, Combination 180753526-7 .3 114.40
1 Included w/Combination Lamp Assy
2 Bulb (Rf Side) 12450136 .1 .65
3 Cap, Vent Opening 185171889 3.36
4 Retainer 185235328 2.70

COMBINATION LAMP
CAB & CHASSIS

Rf Combination Lamp Assy 1 Lamp Assy, Combination
1 Included in Rf Frame
2 Bulb 18450136 .1 .65
3 Socket 18450136 .1 .65
1 Included w/Combination Lamp Assy

CLEARANCE LAMP

Rf Side Clearance Lamp 1 Housing Assy, Stop Lamp
1 Front 5973838 .3 57.00
2 Rear .3
3 Rf Pickup Box Lamp .3

LICENSE LAMP

Rf License Lamp
1 Lamp, License
w/Headlamp 18046304 .2 32.00
w/o Headlamp
1 Included in Rf Headlamp Assy
2 Bulb 18450130 .1 .65
3 Socket 18450130 .1 .65
4 Bulb, Stop/Lamp Assy 94228032 .1 .65
1 Included w/Clearance Lamp Assy

HIGH MOUNT STOP LAMP

Rf Stop Lamp Housing Assy 1 Housing Assy, Stop Lamp
1 Included in Rf Headlamp Assy
2 Bulb (Rf Side) 18437175 .1 .65
3 1 Lamp 18437013 .1 .65
1 Included w/Clearance Lamp Assy

REAR BUMPER

W/SPORT PKG

Rf Bumper Assy
1 Bumper Cover 15186164 .1 12.00
2 Bumper Assy 12304600 .9 0.00
3 Bracket, Assy 15186548-8 .1 0.00
4 Bumper, Assy 15706674-3 10H 29.36
5 Bumper, Assy 15706670-9 10H 27.56

W/O SPORT PKG

Rf Bumper Assy
1 Bumper Cover .1 12.00
2 Bumper Assy .1 0.00
3 Bracket, Assy 15186548-8 .1 0.00
4 Bumper, Assy 15706674-3 10H 29.36
5 Bumper, Assy 15706670-9 10H 27.56

NOTE: All Parts in this section are included in over haul unless noted.

1329

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