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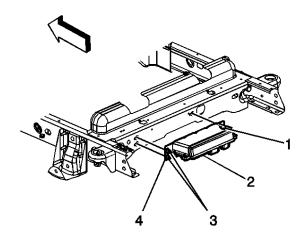


Document ID# 865452 2003 Chevrolet Chevy Suburban - 4WD

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Rear Wheel Steering Control Module Replacement

Removal Procedure

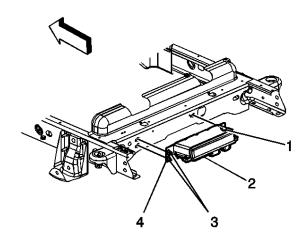




- 1. Raise the vehicle. Refer to <u>Lifting and Jacking the Vehicle</u> in General Information.
- 2. Disconnect the electrical connector from the control module.
- 3. Remove the nuts retaining the control module (2) to the bracket.
- 4. Remove the control module from the bracket (4).

Installation Procedure

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1. Install the control module (2) to the bracket.

Notice

Refer to Fastener Notice in Cautions and Notices.

2. Install the nuts retaining the control module to the vehicle. **Tighten**

Tighten the control module retaining nuts to 25 N·m (18 lb ft).

- 3. Connect the electrical connectors to the control module.
- 4. Program the control module. Refer to <u>Service Programming System (SPS)</u> in Programming.
- 5. Perform a learn alignment. Refer to Measuring Wheel Alignment in Wheel Alignment.

